

# HOW TO CALIBRATE YOUR MACHINE & TOOL CHANGER

## Instructions:

1. Make sure your POWER KEY is lit
2. Press the MANUAL MODE hardkey
3. Then press the CALIBRATE MACHINE SOFTKEY
4. Press the START CYCLE hardkey to calibrate the machine
  - Wait for your X, Y, Z axes to go to their home positions
- You will see a message that says "TOOL MAGAZINE WILL CALIBRATE PRESS  
START CYCLE TO CONTINUE"
5. Press the START CYCLE hardkey to calibrate your tool changer